



# SABIC® LDPE HP2025NN

## LOW DENSITY POLYETHYLENE

### DESCRIPTION

LDPE HP2025NN Low Density Polyethylene Resin has been designed with and optimum balance of melt strength and drawability to give excellent performance in cast film, foam, blown film and bubble film extrusion. When properly fabricated, LDPE HP2025NN displays: excellent processability; low neck-down (cast film); very good toughness and impact properties; and good tear strength. In foam extrusion, LDPE HP2025NN gives an ideal balance between cell growth and stabilization to allow the production of very low density products without voids. The resin does not contain any slip or antiblock additive. LDPE HP2025NN has a very low level of gels

### TYPICAL APPLICATIONS

Foam.  
Bubble film.  
General purpose blown film.

### TYPICAL PROPERTY VALUES

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>POLYMER PROPERTIES <sup>(1)</sup></b>			
<b>Melt Flow Rate (MFR)</b>			
at 190°C and 2.16kg	2.0	g/10 min	ASTM D1238
<b>Density</b>			
at 23°C	0.923	g/cm <sup>3</sup>	ASTM D792
<b>MECHANICAL PROPERTIES <sup>(2)</sup></b>			
<b>Dart Impact Strength</b>	2	g/μm	ASTM D1709
<b>OPTICAL PROPERTIES</b>			
<b>Gloss (45°)</b>	62	%	ASTM D2457
<b>Haze</b>	8	%	ASTM D1003
<b>FILM PROPERTIES <sup>(1) (2)</sup></b>			
<b>Tensile Properties</b>			
1% secant modulus, MD	190	MPa	ASTM D882
1% secant modulus, TD	210	MPa	ASTM D882
stress at yield, MD	12	MPa	ASTM D882
stress at yield, TD	12	MPa	ASTM D882
stress at break, MD	20	MPa	ASTM D882
stress at break, TD	15	MPa	ASTM D882
strain at break, MD	300	%	ASTM D882
strain at break, TD	550	%	ASTM D882
<b>Elmendorf Tear Strength <sup>(2)</sup></b>			
MD	15	g/μm	ASTM D1922
TD	12	g/μm	ASTM D1922
<b>THERMAL PROPERTIES</b>			
<b>Vicat Softening Point</b>	98.0	°C	ASTM D1525